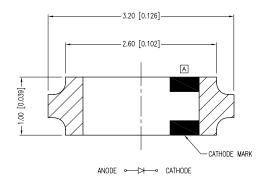
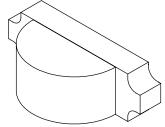
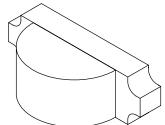
UNCONTROLLED DOCUMENT





			2.00 [0.079]]	
-1.50 [0.059]	0.50 [0.020]				
ļ					



ELECTRO-OPTICAL C	HARACTERISTICS TA =	25°C	If=20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		525		nm	
FORWARD VOLTAGE		3.5	4.2	Vf	
REVERSE VOLTAGE	5.0			Vr	Ir=100μA
AXIAL INTENSITY		45		mcd	If=20mA
VIEWING ANGLE		160		2x theta	
EMITTED COLOR:	GREEN				
EPOXY LENS FINISH:	WATER CLEAF	?			

SML-LXR85UPGC-TR

E.C.N. NUMBER AND REVISION COMMENTS

REV.

С

REV.

Α

В

LIMITS OF SAFE OPERATION AT 25°C

E.C.N. #10BRDR./ #10771.

E.C.N. #10BRDR. & REDRAWN/ #11704.

E.C.N. #11248.

PART NUMBER

DATE

07.30.01

08.12.05

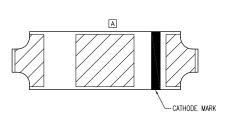
03.18.11

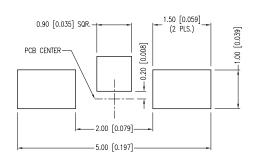
PARAMETER	MAX	UNITS	
PEAK FORWARD CURRENT*	100	mA	
STEADY CURRENT	25	mA	
POWER DISSIPATION	80	mW	
DERATE FROM 25°C	-1.2	mW/*C	
OPERATING TEMP.	-25 TO +85	. C	
STORAGE TEMP.	-30 TO +85	•c	
* t<10µS			

C CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS

> CAUTION: STATIC SENSITIVE DEVICE FOLLOW PROPER E.S.D. HANDLING PROCEDURES WHEN WORKING WITH THIS PART.

RECOMMENDED SOLDER PAD LAYOUT





*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $^{+DECIMAL}_{-0.00}$ PRECISION MAX.= $^{+0.00}_{-0.00}$ MAX.= $^{+0.00}_{-0.00}$ PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.003). MIN= $^{+DECIMAL}_{-0.00}$ PRECISION MAX.= $^{+0.00}_{-0.00}$ MAX.= $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT DATE: 03.18.11 DRAWN BY: AΒ 290 E. HELEN ROAD 0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 525nm GREEN, WATER CLEAR LENS, 3K PER REEL



PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538 WEB: WWW.LUMEX.COM

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PAGE: 1 OF 2 CHKD BY: JD SCALE: NTS APRVD BY: JD UNIT: mm [INCH] (Pb)

UNCONTROLLED DOCUMENT PART NUMBER REV. С DATE E.C.N. NUMBER AND REVISION COMMENTS REV. LEAD FREE REFLOW PROFILE E.C.N. #10BRDR./ #10771 07.30.01 Α В 08.12.05 E.C.N. #11248. 300°C 03.18.11 E.C.N. #10BRDR. & REDRAWN/ #11704. 10 SEC. MAX -250°C 4°C/SEC. MAX -200°C TEMPERATURE (°C) 90-120 SEC. NOTES:

> TIME (SEC.) TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

200s

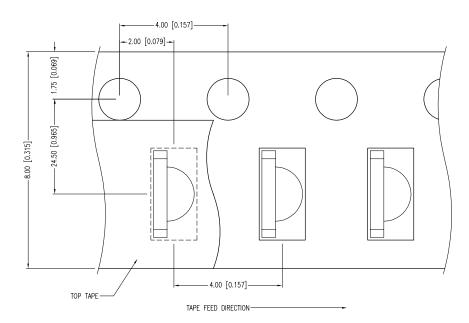
250s

300s

2°C/SEC. MAX

100s

50s



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $^{+0.00}_{-0.00}$ MAX.= $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT



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150°C

100°C

50°C 25°C 0.C -

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 525nm GREEN, WATER CLEAR LENS, 3K PER REEL.

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DATE:	03	.18.	11	DRAWN BY:	AB
PAGE:	2	OF	2	CHKD BY:	JD
SCALE:		NTS		APRVD BY:	JD
UNIT: mm [INCH]		Pro			

1. 3,000 PIECES PER REEL.

2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.