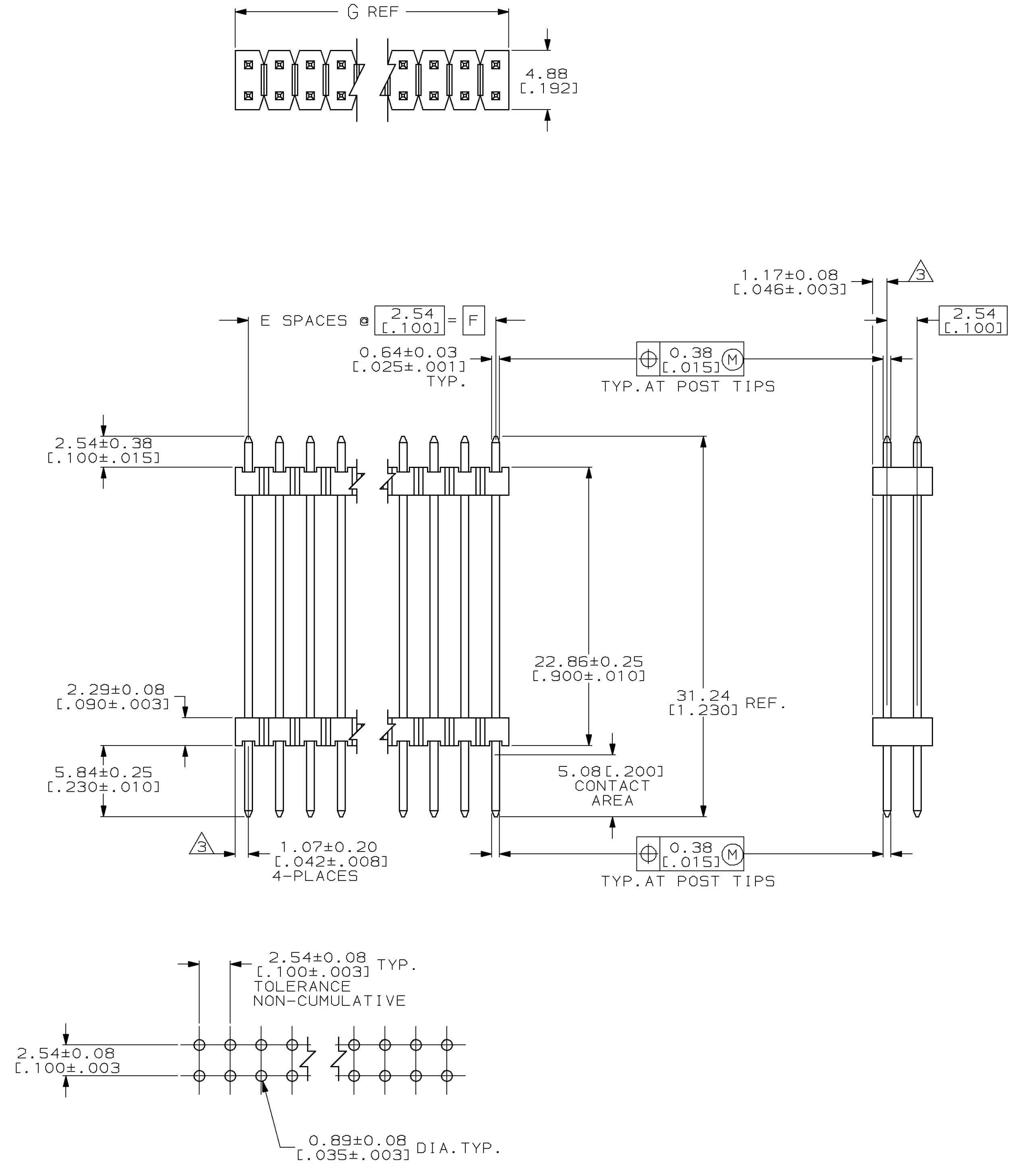


LOC		DIST		REVISIONS			
AD	39	P	LTR	DESCRIPTION	DATE	DMN	APVD
		0		RELEASED	11-NOV-96	EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-0.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [0.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

24.99 [0.984]	22.86 [0.900]	9	20	146520-2
58.01 [2.284]	55.88 [2.200]	22	46	146520-1
G	F	E	NO. OF POSITIONS	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APP'D		NAME	
mm	(INCH)	0 PLC	±	0	PLC	±	0	PLC	±	0	PLC
		1 PLC	±	1	PLC	±	1	PLC	±	1	PLC
		2 PLC	±0.51	2	PLC	±0.51	2	PLC	±0.51	2	PLC
		3 PLC	±0.127	3	PLC	±0.127	3	PLC	±0.127	3	PLC
		4 PLC	±0.0127	4	PLC	±0.0127	4	PLC	±0.0127	4	PLC
		ANGLES	±		ANGLES	±		ANGLES	±		ANGLES

AMP Incorporated  
Harrisburg, PA 17105-3508

AMP 1756-3 REV 10-84

AMP 18235 /home/ssrv026d/dsk01/dept1321/amp18235/u.convert