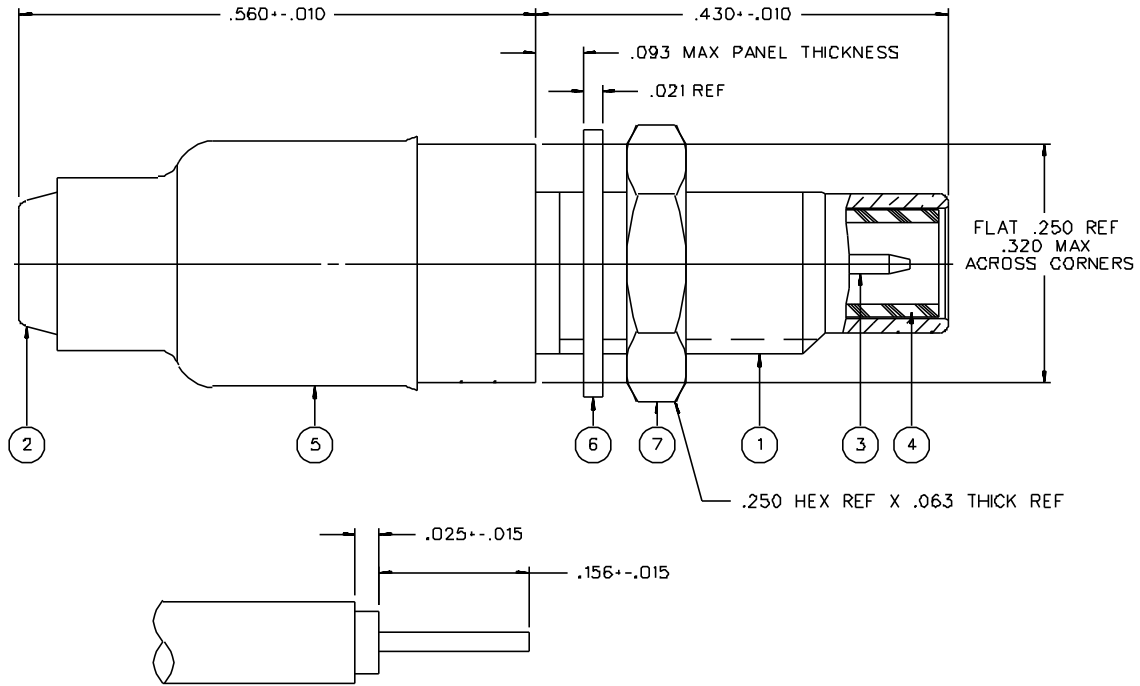
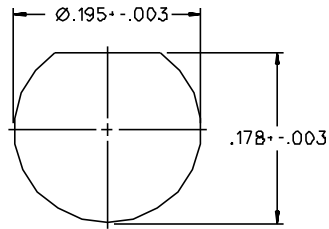


PART NUMBER	ITEM ① BODY - FRONT	ITEM ② BODY - REAR	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ SOLDER SLEEVE	ITEM ⑥ WASHER	ITEM ⑦ NUT
131-6593-401	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-6593-406	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

DRAWING NO. C - 131-6593-401/410	
0 REVISIONS	
ENGINEERING RELEASE	
01 07-27-89	08-01-89 ECO 24082
CHANGED: STRIP DIMENSION .156-- .015 WAS .094--.015.	
02 11-07-89	11-8-89 ECO 24192
CHANGED: RF LEAK 2.5 GHZ WAS 2 TO 3 GHZ RF HIGH POT 4 AND 7 MHZ WAS 5 MHZ	
* REVISION NUMBER FOLLOWED BY AN ALPHA *	
* CHARACTER INDICATED DRAWING CLARIF. *	
* CATION OR PART NUMBER ADDITION ONLY. *	
Zo 3-13-98	ECN 44921



CABLE STRIP DIMENSIONS



MOUNTING HOLE

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-10 GHZ
 VSWR: 1.10 ± .10 F (F IN GHZ)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 6 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL - NOT APPLICABLE
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL - NOT APPLICABLE
 BRAID TO BODY - INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .25 DB MAX AT 4 GHZ
 RF LEAKAGE: -60 DB MIN AT 2.5 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 16 OUNCE-INCH MAX TORQUE
 MATING TORQUE: 35-50 OUNCE INCH
 COUPLING PROOF TORQUE: 100 OUNCE-INCH MIN
 COUPLING NUT RETENTION: 35 LBS MIN
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: .DB5 OR .086 SEMIRIGID
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: 30 LBS MIN OR CABLE BREAKING STRENGTH
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION C
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSIZ 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY EJ	DATE 5-17-88	JOHNSON Cinch Connectivity Solutions 299 Johnson Ave. Ste. 100 Waseca, MN 56093 1-800-247-8256	
DECIMALS .XX	CHECKED BY	DATE	TITLE JACK ASSEMBLY STRAIGHT CABLED BULKHEAD SMC, RG 405	
.XXX	APPROVED BY LCS	DATE 7-27-89	CODE NO.	DRAWING NO. C - 131-6593-401/410
MATL	APPROVED BY RJB	DATE 7-31-89	SCALE 10:1	U/W INCH SHEET 2 OF 2
FINISH	RELEASE DATE	8-1-89		