10GB FRU Coplanar

**Extraction Tool** 



Application Tooling Specification Sheet



Order No. 62100-0600

# FEATURES

 This tool is designed for the removal of the 10GB FRU Coplanar Assembly from a printed circuit board (PCB).

### SCOPE

Products: 10GB FRU Coplanar Assembly, 216 circuit. See Product List below for specific part numbers.

#### **Product List**

The following is a partial list of the product order numbers and their specifications this tool is designed to run. Updates to this list are available on <u>www.molex.com</u>.

Power Module Series No.	Assembly No.	Description
170082	170082-0216	High Speed Coplanar

## Keep-out Zone Information

Part of this extraction tool needs to contact the PCB. This contact area must be free of components as shown below.



### **Tool Setup**

- 1. Remove the lift assembly from the tool by turning the (2) T-handles counterclockwise (CCW)
- 2. Separate the front clamp from the lift block by removing the (3) M5 socket head cap screws. See Figure 2.



## **Tool Operation**

- 1. Install the lift block over the connector assembly. Make sure the lip of the wafer clamp is under the wafers. See Figure 3.
- 2. Install the housing clamp on the lift block. The lip on the housing clamp enters the card slot of the connector.
- 3. Tighten the (3) M5 socket head cap screws to hold the housing clamp on the lift block.



- 4. Place the frame assembly over the clamps. The frame is a close fit to the sides of the connector. See Figure 4.
- 5. With the bottom of the frame touching the PCB, turn the T-handles clockwise (CW) to extract the connector.
- 6. Remove the connector from the tool by turning the T-handles counterclockwise (CCW) and removing the housing clamp.

**CAUTION**: Molex application tooling specifications are valid only when used with Molex connectors and tooling.

### **Contact Information**

For more information on Molex application tooling please contact Molex at 1-800-786-6539.

#### Parts List



Extraction Tool 62100-0600					
Item	Order No	Engineering No.	Description	Quantity	
Tooling					
1	62100-0601	62100-0601	Top Support	1	
2	62100-0602	62100-0602	Lifting Block	1	
3	62100-0606	62100-0606	Wafer Clamp Jaw	1	
4	62100-0608	62100-0608	Housing Clamp Jaw	1	
5	62100-6204	62100-6204	T-Handle	2	
6	62100-7103	62100-7103	Side Support	2	
7	62100-7404	62100-7404	Rear Support	1	
8	63600-1959	63600-1959	Collar	2	
9	63600-1960	63600-1960	Stop Screw	2	
Hardware					
10	N/A	N/A	M3 by 8 Long SHCS	4**	
11	N/A	N/A	M4 by 10 Long SHCS	7**	
12	N/A	N/A	M5 by 14 Long SHCS	3**	
13	N/A	N/A	M5 by 0.8 Jam Nut	4**	
14	N/A	N/A	M5 Washer	4**	
15	N/A	N/A	E-Ring, 0.187 Shaft	2**	
** Ava	** Available from an industrial supply company such as MSC (1-800-645-7270).				

Release Date: 09-10-13 Revision Date: 09-10-13 **UNCONTROLLED COPY** 



Revision: A

Release Date: 09-10-13 Revision Date: 09-10-13 **UNCONTROLLED COPY**