

## Messrs. Digi-Key

# **Product Specification** (KYOCERA CORPORATION CERAMIC RESONATOR SPECIFICATION)

## **RoHS compliant**

CONFIRMED

(Please sign here and send one copy back to us.)

Specification No.		<b>EQM08-5KC-G5PQ804-00</b> (QK-SB210-PE0624-A)				
Ту	pe Name	PRQV16.00CR1510Y00L				
00	00 Apr, 16, 2014					
Approved by		T.Sugihara				
Checked by			K.Katsuyama			
Checked by			T.Matsuoka			
Issued by			N.Arima			

## 1. Scope

This document shall cover the specifications of the ceramic resonator applied for clock oscillator of a microcomputer.

## 2. Kyocera's Type Name PRQV16.00CR1510Y00L

## 3. Customer's Type Name

-

## 4. Electrical Characteristics

#### **Table 1 Product Specification Specifications** Items **Oscillating Frequency** 16.00 MHz Initial Frequency Tolerance ± 0.15 % **Resonant Impedance** 100 Ω max. **Temperature Characteristics** ± 0.10 % on Oscillating Frequency (-40 to +125 °C) (Temperature Drift) Standard Test IC MC74HCU04 (Freescale) Withstanding Voltage 100V D.C. 10 seconds max Max. Input Signal Voltage 15 Vp-p Insulation Resistance 100 M $\Omega$ min (at 10V D.C.) Operating Temperature -40 to +125 °C Range Storage Temperature -40 to +125 °C Range ±0.05 % Aging for 10 Years on Oscillating Frequency at 25°C from initial value

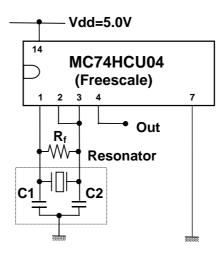
## 4-1. Measurement Condition

The reference temperature shall be  $25 \pm 2$  °C. The measurement shall be performed in the temperature range from 15 °C to 35 °C unless otherwise the result is doubtful.

### 4-2. Measurement Circuit

Oscillating frequency shall be measured using the Kyocera standard test circuit shown in Fig 1.

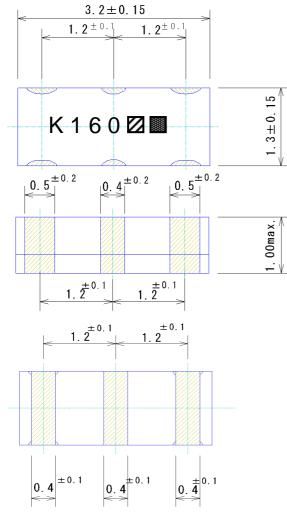




 $R_f=1M\Omega$ C1=C2= 10 pF (Reference)

### Fig 1 Standard Measuring Circuit

## 5. Appearance & Dimensions



Oscillating Frequency

e.g:160 show the oscillating frequency of 16.00 MHz.

#### Date Code

2013	Jan.	~	Dec.	A~M (except "I")
2014	Jan.	~	Dec.	N~Z (except "O")
2015	Jan.	~	Dec.	a~m (except " i ")
2016	Jan.	~	Dec.	n~z (except "o")

Note: The alphabet should be repeated after Jan.2017.

## Day Code

Day	1	2	3	4	5	6	7	8	9	10	
Code	А	В	С	D	Е	F	G	Н	J	Κ	
Day	11	12	13	14	15	16	17	18	19	20	
Code	L	М	Ν	Ρ	Q	R	S	Т	U	V	
Day	21	22	23	24	25	26	27	28	29	30	31
Code	W	Х	Y	Ζ	а	b	С	d	e	f	g

#### Appearance

There should be no mechanical damages, which are markedly out of this specification.

Terminal: Ni/Sn plating

Fig 2 Dimensions



Unit: mm

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## 7. Environmental Characteristics

**Table 2 Enviromental Characteristics** 

A. Series (MHz Band SMD Ceramic Resonator)

- B. Oscillating Frequency (eg. 16.00 MHz)
- C. Type
- D. Packing (Tape & Reel 3000 pcs/Reel)
- E. Initial Frequency Tolerance F. Bult-in Capacitor(10pF: Standard) G. Operating Temp. Range
- H. Unique Code

Items	Conditions					
7-1. Humidity	After leaving in a chamber at 80 to 85 % R.H. and $85 \pm 2^{\circ}$ C for 1000 +12/-0 hours and then left at room temperature for 1 hour the resonator shall meet the specifications shown in Table 3.					
7-2. High Temperature	After leaving in a chamber at $125 \pm 2^{\circ}$ C for $1000 + 12/-0$ hours and then left at room temperature for 1 hour, the resonator shall meet the specifications shown in Table 3.					
7-3. Low Temperature	After leaving in a chamber at $-40 \pm 3^{\circ}$ C for 1000 +12/-0 hours and then left at room temperature for 1 hour, the resonator shall meet the specifications shown in Table 3.					
7-4. Temperature Cycle	After leaving in a chamber at $-40 \pm 3$ °C for 30 minutes, then the resonator is left at 125 $\pm$ 2°C for 30 minutes. This procedure is one cycle. After leaving in 1000 cycles, and then left at room temperature for 1 hour, the resonator shall meet the specifications shown in Table 3.					
7-5. Mechanical Shock	After applying the acceleration at 29430m/sec <sup>2</sup> {3000G} in each of X, Y and Z axis (each 3 time), the resonator shall meet the specifications in Table 3.					
7-6. Vibration	After applying the vibration at amplitude 1.5 mm and 10 to 55 Hz of vibration frequency in each of 3 mutually perpendicular directions for 1 hour, the resonator shall meet the specifications shown in Table 3.					
7-7. Solderability	At first, being soaked in the Methanol (JIS K1501) solution containing Rosin (JIS K5902) for 5 seconds and next being soaked in a bath of Pb/Sn solder at $235 \pm 5^{\circ}$ C for $4 \pm 0.5$ seconds, then more than 95% the surface of the electrode terminal shall be soldered.					
7-8. Reflow Soldering	At first, leaving at 150 to 180°C of pre-heat for 90 to 120 seconds, next left at peak temperature 260+0/-5°C, over 230°C for 30 to 40seconds (2times). Finally leaving at room temperature for 1 hour. The resonator shall meet the specifications shown in Table 3.					
7-9. Cleaning	<ol> <li>Ultrasonic cleaning: The resonator is washed with iso-propyl alcohol at room temperature with condition of 20KW/m3 and 28kHz for 60sec. No significant damage on the resonator shall occur and marking shall be safely readable.</li> <li>Soaking cleaning: The resonator is soaked in iso-propyl alcohol at room temperature for 90sec. No significant damage on the resonator shall occur and marking shall be safely readable.</li> </ol>					
7-10. Bend strength	After soldered on the board specified as below, then the load which cause 3 mm bent to the board is applied, the resonator shall meet the specifications in Table 3 and cause no defect in the appearance.					
Table 3 Environmental Characteristics Standard						



Items	Specifications		
Oscillating Frequency (from initial value)	±0.2 % max		
Resonant Impedance	150 Ω max.		

## 8. Recommendable land pattern

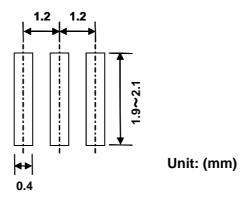


Fig.4 Recommended Land pattern

## 9. Recommendable reflow profile

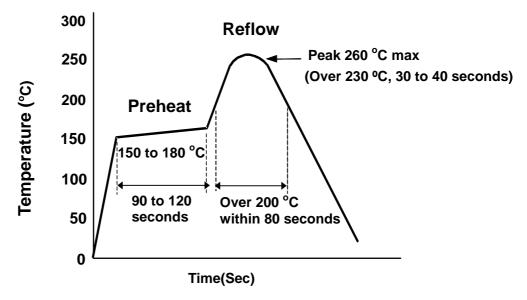
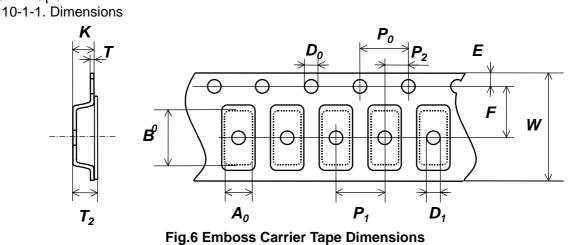


Fig.5 Recommended IR Reflow profile



## **10. Taping Specifications**





#### **Table 4 Emboss Carrier Tape Dimensions**

Symbol	$A_0$	$B_0$	W	F	Е	<i>P</i> <sub>1</sub>	$P_2$
Dimensions	1.55±0.2	3.45±0.2	8.00±0.3	3.50±0.05	1.75±0.1	4.00±0.1	2.00±0.05
Symbol	$P_0$	D <sub>0</sub>	Т	<i>T</i> <sub>2</sub>	K	Ľ	<b>D</b> <sub>1</sub>
Dimensions	4.00±0.1	1.50+0.1/-0	0.25±0.05	1.40max.	1.10±0.2	1.0+0	).1/-0

### 10-2. Taping

10-2-1. Taping Quantity

One reel of the tape shall pack 3000 pcs resonators maximum. No resonator shall be missing and contained continuously in pocket.

### 10-2-2. Reel Dimensions

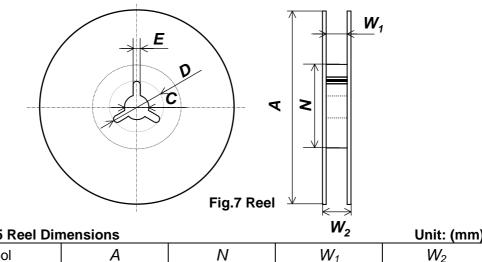
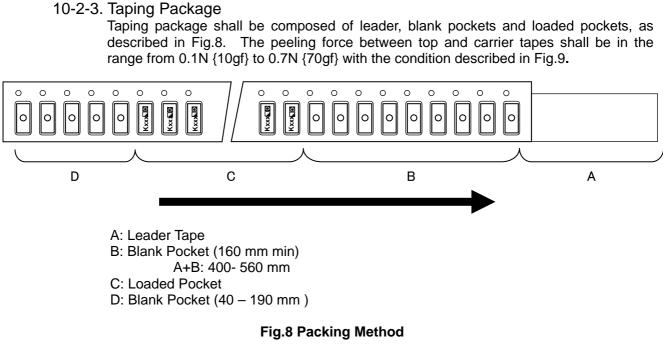


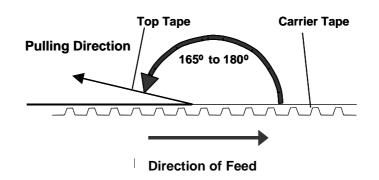
Table 5 Reel Dir	nensions	<i>w</i> <sub>2</sub>	Unit: (mm)	
Symbol	A	N	$W_1$	$W_2$
Dimensions	180+0/-9	50 min	9.0±0.3	12.4 Max
Symbol	С	D	E	
Dimensions	13.0±0.5	21.0±0.8	2.0±0.5	



Unit: (mm)

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## 10-2-5. Reel Label

A reel label shall consist as below.

- A) Customer P/N
- B) Lot No.
- C) Quantity
- D) Shipping date
- E) Vender name

## 10-2-6. Exterior Package Label

The resonators shall be packed properly to avoid defect in transportation and the marking of the exterior package shall contain information described as below.

- A) Name of customer
- B) P/O No.
- C) Customer P/N
- D) Lot No.
- E) Quantity
- F) Shipping date
- G) Vender name



### 11. Agreement on this Specification

Should any part of the content of this specification become questionable, it shall be settled by mutual deliberations.

### 12. Remarks on Usage

- 12-1.In case that such stronger shock and vibration, higher temperature that shall be specified were to be applied to the resonator, it would occasionally become out of order. So please pay plenty of attention to its usage.
- 12-2. This part is available for reflow soldering only. The ceramic resonator may be damaged in case of reflow soldering at temperatures higher than 260 oC.
- 12-3.Ensure that your circuit design is fully characterized for your IC. For recommendations of component values, please contact IC manufacturer or our local sales office before mass production. Please note there may be some oscillation problems in case of not suitable circuit design.
- 12-4. Storage condition

Please use the ceramic resonator within one year from the shipping date under room storage condition less than 30 oC and 60%RH with the shipped package.

12-5.Fail-safe

Be sure to provide an appropriate fail-safe function on your system or subsystem to prevent a second damage that may be caused by an abnormality or failure related to our product.

12-6Limitation of use

Make sure to contact us in advance before considering using this product for the following applications which would require particularly high reliability due to possibility of direct harm to lives and/or properties.

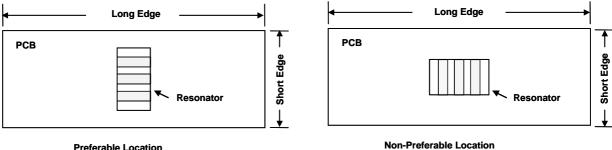
- (1) Use in aerospace or space
- (2) Use in seabed or underground
- (3) Use in control of power station firepower, waterpower, nuclearpower, etc
- (4) Use in medical treatments including instruments related to lifesaver
- (5) Use in transportation trains, ships, etc.
- (6) Use in traffic controls
- (7) Use in protection/prevention against disasters or crimes
- (8) Others Use in the equivalent applications mentioned above
- 12-7. This product is designed and manufactured with intention to be used in general electronic equipments for standard applications but with no intention to be used in the following environments which may affect performance of this product. Therefore, make sure to have enough confirmation on performance and reliability of this product in the following environments in advance before use.
  - (1) Use in liquids such as water, oil, medical liquid, organic solvent, etc
  - (2) Use in direct sunshine, rain, wind, or dust/dirt
  - (3) Use in sea wind or place with corrosive gas such as Cl2, H2S, NH3, SO2, NO2, etc
  - (4) Use in environment with strong static electricity or electromagnetic wave
  - (5) Use in located nearly to heat generating part or flammable materials such as vinyl wires
  - (6) Use in sealed or coated by materials such as resin, etc
  - (7) Use in condensation



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#### **13. Placement of the Resonator**

The resonator should be placed on PCB as described follow to avoid any mechanical stresses applied to the part.



**Non-Preferable Location** 

#### **Fig.10 Mounting Direction**

## 14. Environment Hazardous Substance (RoHS Compliant Certificate)

The environment hazardous substance in Table 6 is not being used to the raw materials and also manufacturing process of this product and packaging (except impurities). Lead (Pb) used in the resonator products is exempted from RoHS requirements in the ANNEX.

Table 6	Enviromental Load Substance			
	Substances	Content		
	Substances Inhibited by the Law in Japan	Products	Reel and Packages	
1	Cadmium and cadmium compounds	None	None	
2	PBB (polybrominated biphenyl) s and PBDE (polybrominated biphenyl ether) s	None	None	
3	Chlorinated paraffins (Chlorines Flame retarder/Plasticizer)	None	None	
4	PCB (polychlorinated biphenyl) s	None	None	
5	Poly chloridation naphthalenes	None	None	
6	Organo tin compounds (Tributyl tins/ Triphenyl tins)	None	None	
7	Asbestos	None	None	
8	Azo compounds	None	None	
	Others			
9	Lead (Pb)	Yes	None	

#### Table 6 Enviromental Load Substance

